

Date: Friday, 11/01/2008 10:59:54 AM  
User: Linda Lacelle

## Process Sheet

Split 08-01-15

Customer : CU-DAR001 Dart Helicopters Services  
Job Number : 36710A - 2  
Estimate Number : 10353  
P.O. Number : N/A  
This Issue : 11/01/2008 S.O. No. : N/A  
Prsht Rev. : NC  
First Issue : N/A Type : SMALL / MED FAB  
Previous Run : 33253B

Drawing Name : STEP LEG  
Part Number : D2278  
Drawing Number : D2278 REV F  
Project Number : N/A  
Drawing Revision : F  
Material : N/A  
Due Date : 15/01/2008

Qty: 40 Um: Each

Written By :  
Checked & Approved By :  
Comment : Est Rev:A New Issue 05-11-07 JLM  
Est Rev:B Now 6061-T6 06-06-23 JLM  
Est Rev C New flat pattern 08.01.11 EC

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M6061T6S080 6061-T6 .080 Sheet



Comment: Qty.: 1.0306 sf(s)/Unit Total: 41.2230 sf(s)

Material: 6061-T6 sheet (QQ-A-250/8) 0.080" Thick m 5052H 3-25050

(M6061T62S.080)

Identify as D2278

Batch: 100947

IB 8-1-14

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D2278

Dwg Rev: F

Prog Rev: F

IB 8-1-14

44

2-Deburr if necessary

IB 8-1-14

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

08/01/15 (18)





## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: STEP LEG

Job Number: 36710A

Part Number: D2278

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



8X

Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

M.L. 08/01/15

6.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

08-01-15 (8)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WHA

08-01-15 (8)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



(8)

Comment: FINAL INSPECTION/W/O RELEASE

08/01/16

Job Completion



2008/1/16 8X

W









AT AEROSPACE LTD		Work Order:	367104
Description: STEP LEG		Part Number:	D2278
Inspection Dwg: D2278 Rev: F		Page 1 of 1	

### FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø .128	+ .005 - .001	.131	✗			
.354	± .010	.354	✗			
2.604	± .010	2.604	✓			
4.854	± .010	4.854	✗			
7.104	± .010	7.104	✗			
9.354	± .010	9.354	✗			
11.604	± .010	11.604	✗			
13.854	± .010	13.854	✗			
16.104	± .010	16.104	✗			
16.46	± .030	16.46	✗			
.354	± .010	.354	✗			
2.00	± .030	2.008	✗			
4.74	± .030	4.748	✗			
.750	± .010	.754	✗			
.213	± .010	.217	✗			
1.444	± .010	1.445	✗			
2.701	± .010	2.701	✗			
3.409	± .010	3.409	✗			
4.116	± .010	4.116	✗			
4.824	± .010	4.826	✗			
5.304	± .010	5.304	✗			
8.46	± 0.030	8.45	✗			

Measured by: B	Audited by: J	Prototype Approval:
Date: 8-1-15	Date: 08/01/15	Date:

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

